

Specs Laser Welding

LASER WELDING	Laser Welding 1	Laser Welding 2
Material	Cold roll steel plate	Cold roll steel plate
	Hot roll steel plate	Hot roll steel plate
	Galvanaized steel plate	Galvanaized steel plate
Length of Welding	50 – 500 mm	200 – 1,860 mm
Material thickness	0.50 – 2.30 mm	0.60 – 3.20 mm
Material width	50 – 500 mm	200 – 1,860 mm
Material length	150 mm – 750mm※	Upstream side 200 – 600mm
		Downstream side 400 – 1200mm

※ Material length limitation will be decided by material specification